

Normalised rotation capacity for deformability evaluation of high-performance concrete beams

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Abstract. High-strength concrete (HSC) is becoming more popular in the construction of beams and columns of tall buildings because of its higher stiffness and strength-to-weight ratio. However, as HSC is more brittle than normal-strength concrete (NSC), it may adversely affect the flexural ductility and deformability of concrete members. Extended from a series of theoretical study conducted on flexural ductility of concrete beams, the authors would in this paper investigate the effects of some critical factors including the degree of reinforcement, confining pressure, concrete and steel yield strength on the flexural deformability of NSC and HSC beams. The deformability, expressed herein in terms of normalised rotation capacity defined as the product of ultimate curvature and effective depth, is investigated by a parametric study using nonlinear moment-curvature analysis. From the results, it is evident that the deformability of concrete beams increases as the degree of reinforcement decreases and/or confining pressure increases. However, the effects of concrete and steel yield strength are more complicated and dependent on other factors. Quantitative analysis of all these effects on deformability of beams has been carried out and formulas for direct deformability evaluation are developed. Lastly, the proposed formulas are compared with available test results to verify its applicability.

Keywords: beams; curvature; deformability; high-strength concrete; reinforced concrete; rotation capacity.

1. Introduction

In recent years, there has been rapid development of high-performance materials such as high-strength concrete (HSC) and high-strength steel (HSS). With the advent of superplasticiser and superfine materials such as microsilica, pulverised fuel ash and slag, the compressive strength of HSC was significantly improved. Compared with the classical normal-strength concrete (NSC), HSC is characterised not only by its higher strengths (compressive, tensile and shear) and stiffness (Carrasquillo *et al.* 1981), but also by its reduced permeability due to better packing density that improves the durability of the concrete structures. Because of its improved strengths, HSC is increasingly adopted in various structural members in tall buildings so as to reduce the member size and save space. Furthermore, because of the enhanced resistance, HSC is often selected as the construction material for water-retaining and maritime structures.

Apart from HSC, HSS with yield strength higher than 500 MPa is also increasingly adopted as longitudinal and confining reinforcement in concrete members (Restrepo *et al.* 2006). One of the

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advantages of adopting HSS is that it provides the same strength with a smaller steel area, which relieves the steel congestion problem at lap splice locations and within beam-column joints. When HSS is adopted as confining reinforcement within the critical regions of beams and columns, it allows a larger spacing of confinement for a given confining pressure. Not only it helps improve the concrete placing quality within the critical region of beams and columns, but also mitigates spalling of the concrete covers.

Despite the above advantages, HSC and HSS are more brittle than NSC and normal-strength steel (NSS) respectively. Also, HSS may fracture when the concrete section is excessively under-reinforced (Ho *et al.* 2005, Bai and Au 2009). At high working stress, HSS may also buckle prematurely. When HSS is used as confinement, the yield strength may not be fully developed and hence reduce the effectiveness in confining the concrete core. Obviously, structures constructed of HSC and/or HSS should be designed with careful reinforcement detailing such that plastic hinge can be fully developed and moment redistribution can occur during extreme events such as earthquake attack, shock and blasting (Lu 2009, Nam *et al.* 2009, Weerheijm *et al.* 2009). This would avoid the structural members to fail abruptly in a brittle manner when their maximum deformability has been reached (Wu *et al.* 2004, Lam *et al.* 2008, Teran-gilmore *et al.* 2010).

To ensure that plastic hinge can be developed in HSC concrete beams with/without HSS, it is essential to provide the beam with adequate flexural ductility by careful reinforcement design and detailing (Bindhu *et al.* 2008, Belarbi *et al.* 2009, Pam and Ho 2010). In a series of theoretical study based on nonlinear moment-curvature analysis taking into account the stress-path dependence of steel reinforcement (Pam *et al.* 2001, Ho *et al.* 2003, Lam *et al.* 2009, Ho *et al.* 2010a), the authors have investigated various factors that would affect the flexural ductility of concrete beams and columns. The nonlinear moment-curvature analysis is stress-path dependence because it takes into account the reduction in tensile stress of tension steel after yielding when the beam section softens. At this stage, the moment capacity of the beam sections starts to drop and the neutral axis depth increases rapidly. This reduces the strain in tension steel and thereby causing strain reversal in tension steel that decreases its tensile stress. In those studies, the investigated parameters include the degree of reinforcement, concrete strength, steel yield strength and amount of confining reinforcement. The degree of reinforcement measures the degree of beam section being under- or over-reinforced. A more complete definition will be given in Eq. (4).

In general, the flexural ductility increases as the degree of reinforcement and/or tension steel yield strength decreases. However, the effects of concrete strength on ductility are fairly complicated and are dependent on other factors. At a fixed tension and/or compression steel ratio, which is defined as the tension and/or compression steel area divided by the effective area of beam section (i.e. breadth \times effective depth), using HSC will increase ductility of concrete beams. Nonetheless, at a fixed degree of reinforcement, using HSC will decrease the ductility. On the other hand, increasing the confining pressure provided by various types of confinement in forms of closely-spaced transverse reinforcement (Ho and Pam 2003, Bechtoula *et al.* 2009, Pam and Ho 2009), external steel plates (Altin *et al.* 2008, Su *et al.* 2009, Zhu and Su 2010) or high-strength fibre plates (Ramadoss and Nagamani 2009, Sadjadi and Kianoush 2010), concrete-filled steel tube (Cho *et al.* 2008, Feng and Young 2009), steel-concrete composite section (Park and Kim 2008), FRP wraps (Lee *et al.* 2008, Hashemi *et al.* 2008, Mahini and Ronagh 2009) and other methods (Wu 2008) would always increase the ductility of concrete beams.

Whilst it is important to design structures with a nominal level of flexural ductility, it is also necessary to provide the structures with adequate flexural deformability in terms of ultimate rotation

capacity from the performance-based design point of view (Englekirk 2008, Park *et al.* 2008, Goel 2010). This is because the flexural ductility is an indication of deformability at ultimate state of beams relative to the deformability at first yield (Watson and Park 1994). In concrete structures constructed of HSC and/or HSS where the yield deformation is relatively small due to larger initial elastic stiffness, the ductility may not be a good indicator of its ultimate deformability in absolute magnitude. With the provision of adequate deformability at ultimate state, the structures are able to cater for large inelastic deformability demand imposed by earthquake without causing collapse.

In reinforced concrete beams, the deformability could be assessed by their ultimate rotation capacity. Up to now, the method provided in Eurocode 2 (ECS 2004) for beam design for a prescribed rotation demand is too simplified and conservative (Hawileh *et al.* 2009, Ho *et al.* 2010b), which is independent on steel yield strength and confining reinforcement content. Thus, the current design method may not provide adequate deformability to beams made of HSS and/or HSC. A detailed study on the factors affecting the deformability of concrete beams should therefore be carried out and a new method be established to allow rapid deformability design for concrete beams.

In this paper, the deformability of concrete beams with various concrete strength, steels (tension and compression) yield strength and confining pressure are assessed by nonlinear moment-curvature analysis taking into account the stress-path dependence of the constitutive materials (Pam *et al.* 2001). The deformability of concrete beams is studied herein by normalised rotation capacity, which is the product of the ultimate curvature and effective depth. The normalised rotation capacity gives the ultimate rotation of concrete beams with plastic hinge length equal to its effective depth. For beams with other plastic hinge length, the ultimate rotation could be obtained by multiplying the normalised rotation capacity with the ratio of plastic hinge length to effective depth. Based on this definition, deformability analyses of different beam sections containing concrete strength from 40 to 100 MPa, steel yield strength of 400 to 800 MPa and confining pressure from 0 to 4 MPa were carried out through a series of parametric studies. From the results, two formulas are proposed for direct evaluation of the deformability of concrete beams in terms of normalised rotation capacity. Lastly, the proposed formulas are compared with available test results obtained by other researchers for verification.

2. Nonlinear moment-curvature analysis

The method of nonlinear moment-curvature analysis developed previously by the authors (Pam *et al.* 2001, Ho *et al.* 2003) has been adopted in this study for the deformability analysis of concrete beams. It takes into account the constitutive stress-strain curve of concrete and steel as well as the stress-path dependence of the steel reinforcement. The concrete stress-strain curves proposed by Attard and Setunge (1996) are adopted. For steel reinforcement, the idealised linearly elastic - perfectly plastic stress-strain curve is adopted. The stress-strain curves of concrete and steel reinforcement are shown in Fig. 1.

Five basic assumptions are made in the analysis: (1) Plane sections before bending remain plane after bending. (2) The tensile strength of the concrete may be neglected. (3) There is no relative slip between concrete and steel reinforcement. (4) The concrete core is confined while the concrete cover is unconfined. (5) The confining pressure provided to the concrete core by confinement is assumed to be constant throughout the concrete compression zone. Assumptions (1) to (4) are

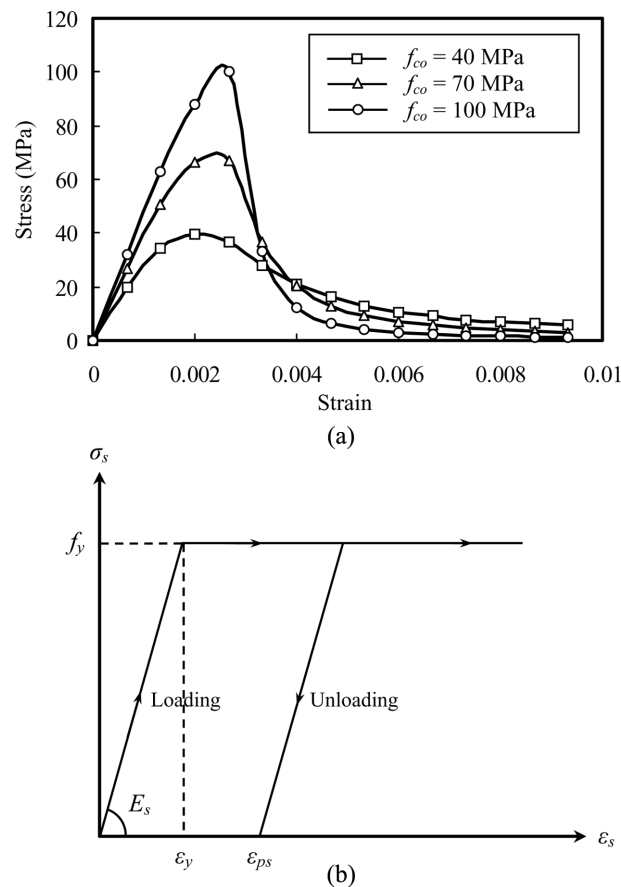


Fig. 1 Stress-strain curves of concrete and steel reinforcement: (a) Stress-strain curves of concrete, (b) Stress-strain curve of steel with stress-path dependence considered

commonly accepted and have been adopted by various researchers (Pam and Ho 2001, Ho *et al.* 2004, Bai *et al.* 2007, Au *et al.* 2009, Kwak and Kim 2010). Assumption (5) is not exact because the confining pressure varies in the concrete compression zone with strain gradient. However, it is a fairly reasonable assumption (Ho *et al.* 2010a) because: (i) At small concrete strains, the variation of confining pressure would not have significant effect on the confined concrete stress. (ii) When strain of the extreme fibre of confined concrete reaches about 0.003-0.004 before concrete cover spalls off entirely, there would be some variations of confining pressure within the concrete compression zone due to strain gradient. However, as this happens within a narrow range of concrete strain, the differences in the confined concrete compressive force and moment capacity of column are not significant. (iii) After the concrete cover had spalled off completely at large concrete strain, the Poisson's ratio of concrete increases abruptly that causes the confining steel to yield. The confining pressure becomes a constant, which only depends on the volumetric ratio and yield strength of confining steel. In the analysis, the moment-curvature behaviour of the beam section is analysed by applying prescribed curvatures incrementally starting from zero. At a prescribed curvature, the stresses developed in the concrete and the steel are determined from the strain profile across the section and their respective stress-strain curves. Then, the neutral axis depth and resisting

moment are evaluated from the axial force and moment equilibrium conditions, respectively. The above procedure is repeated until the curvature is large enough for the resisting moment to increase to the peak and then decrease to 80% of the peak moment.

3. Flexural deformability analyses

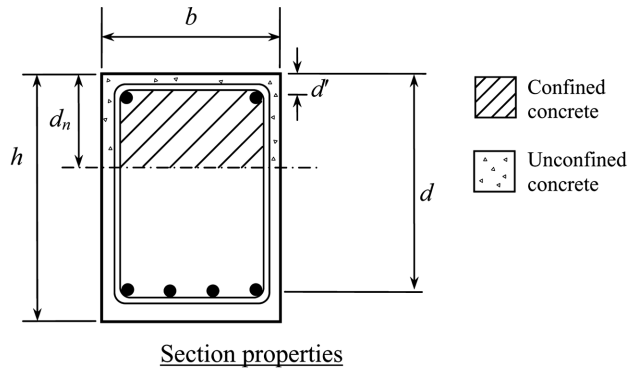
3.1 Flexural deformability analysis

The flexural deformability of beam sections are expressed in terms of normalised rotation capacity θ_{pl} defined as follows

$$\theta_{pl} = \phi_u d \quad (1)$$

where ϕ_u is the ultimate curvature, d is the effective depth of the beam section. The ultimate curvature ϕ_u is taken as the curvature when the resisting moment has dropped to $0.8 M_p$ after reaching M_p , where M_p is the peak moment. The value of θ_{pl} evaluated from Eq. (1) would give the rotation capacity of the beam with plastic hinge length equal to its effective depth. However, since the plastic hinge length depends on the loading condition, concrete strength, steel content and confining pressure, the actual rotation capacity of concrete beams should be obtained by multiplying θ_{pl} with l_p/d , where l_p is the actual plastic hinge length (Mendis 2001).

Based on the above definition, a comprehensive parametric study on the effects of various factors on the normalised rotation capacity has been conducted. The studied factors are: (1) Degree of reinforcement; (2) Concrete strength; (3) Steel yield strength; and (4) Confining pressure. The beam sections analysed in the parametric study are shown in Fig. 2. The concrete strength f_{co} was varied from 40 to 100 MPa, the confining pressure f_r was varied from 0 to 4 MPa, the tension steel ratio ρ_t



- $b = 300 \text{ mm}$
- $h = 600 \text{ mm}$
- $d_n = 50 \text{ mm}$
- $d = 550 \text{ mm}$
- $f_{co} = 40 \text{ to } 100 \text{ MPa}$
- $f_y = 400 \text{ to } 800 \text{ MPa}$
- $f_r = 0 \text{ to } 4 \text{ MPa}$
- $\rho_t = A_{st}/bd = 0.4 \text{ to } 2\rho_b$
- $\rho_c = A_{sc}/bd = 0 \text{ to } 2\%$

Fig. 2 Beam sections analysed

was varied from 0.4 to 2 times the balanced steel ratio, the compression steel ratio ρ_c was varied from 0 to 2%, and the steel (compression and tension) yield strength f_y was varied from 400 to 800 MPa.

3.2 Failure modes and balanced steel ratio

It was observed from previous theoretical studies (Pam *et al.* 2001, Ho *et al.* 2003) that the ultimate curvature of concrete beams is determined by the failure mode. In total three failure modes were observed: (1) Tension failure - tension steel yields during failure; (2) Compression failure - none of tension steel yields during failure; and (3) Balanced failure - the most highly stressed tension steel has just yielded during failure. The tension steel ratio of a singly-reinforced beam section having balanced failure is defined as the balanced steel ratio denoted by $\rho_{bo} = A_{sb}/bd$, where A_{sb} is the balanced steel area. For beam sections with non-zero compression steel ratio ρ_c and unequal tension f_{yt} and compression f_{yc} steel yield strengths, ρ_b can be expressed as

$$\rho_b = \rho_{bo} + (f_{yc} / f_{yt})\rho_c \quad (2)$$

The values of ρ_{bo} for various concrete strengths and confining pressure have been evaluated using nonlinear moment-curvature analysis and are listed in Tables 1, 2 and 3 for $f_{yt} = 400, 600$ and 800 MPa respectively. For simplicity of design application, the following empirical equation was derived by

Table 1 Balanced steel ratios ρ_{bo} for tension steel yield strength $f_{yt} = 400$ MPa

f_{co} (MPa)	Balanced steel ratios without compression reinforcement $\rho_{bo}(\%)$				
	$f_r = 0$ MPa	$f_r = 1$ MPa	$f_r = 2$ MPa	$f_r = 3$ MPa	$f_r = 4$ MPa
40	4.74	5.98	6.90	7.73	8.56
50	5.63	6.91	7.86	8.78	9.60
60	6.46	7.79	8.77	9.70	10.59
70	7.29	8.62	9.61	10.54	11.50
80	8.06	9.38	10.37	11.35	12.29
90	8.77	10.11	11.13	12.11	13.03
100	9.42	10.80	11.82	12.78	13.76

Table 2 Balanced steel ratios ρ_{bo} for tension steel yield strength $f_{yt} = 600$ MPa

f_{co} (MPa)	Balanced steel ratios without compression reinforcement $\rho_{bo}(\%)$				
	$f_r = 0$ MPa	$f_r = 1$ MPa	$f_r = 2$ MPa	$f_r = 3$ MPa	$f_r = 4$ MPa
40	2.74	3.60	4.23	4.83	5.37
50	3.23	4.12	4.78	5.40	6.00
60	3.69	4.61	5.29	5.93	6.55
70	4.13	5.06	5.76	6.41	7.04
80	4.56	5.50	6.19	6.85	7.49
90	4.94	5.90	6.59	7.28	7.91
100	5.29	6.27	6.97	7.67	8.29

Table 3 Balanced steel ratios ρ_{bo} for tension steel yield strength $f_{yt} = 800$ MPa

f_{co} (MPa)	Balanced steel ratios without compression reinforcement $\rho_{bo}(\%)$				
	$f_r = 0$ MPa	$f_r = 1$ MPa	$f_r = 2$ MPa	$f_r = 3$ MPa	$f_r = 4$ MPa
40	1.82	2.48	2.96	3.42	3.84
50	2.13	2.82	3.33	3.80	4.25
60	2.43	3.14	3.66	4.14	4.61
70	2.70	3.43	3.96	4.45	4.93
80	2.97	3.69	4.22	4.75	5.21
90	3.22	3.95	4.50	5.00	5.49
100	3.44	4.19	4.74	5.22	5.74

regression analysis based on the data obtained in the above tables

$$\rho_{bo} = 0.005(f_{co})^{0.58}(1 + 1.2f_r)^{0.3}(f_{yt} / 460)^{-1.35} \quad (3)$$

It should be noted that all strengths are in MPa and $400 \text{ MPa} \leq f_{yt} \leq 800 \text{ MPa}$.

4. Flexural deformability of high-strength concrete beams

4.1 Effect of degree of reinforcement

From a series of previous theoretical studies carried out by the authors on the flexural ductility of HSC beams (Pam *et al.* 2001, Ho *et al.* 2003), it was found that the most critical factor that determines the ductility of HSC beams is the degree of reinforcement λ defined as follows

$$\lambda = \frac{f_{yt}\rho_t - f_{yc}\rho_c}{f_{yt}\rho_{bo}} \quad (4)$$

The beam section is classified as under-reinforced, balanced and over-reinforced sections when λ is less than, equal to and larger than 1.0 respectively.

To study the effects of the degree of reinforcement λ on the flexural deformability of HSC beams, the normalised rotation capacity θ_{pl} obtained from the parametric study is plotted against λ for different concrete strengths of $f_{co} = 40, 70$ and 100 MPa in Fig. 3(a). From the figure, it is obvious that the deformability of concrete beams decreases as λ increases for all concrete strengths until λ reaches 1.0. After that, the deformability remains relatively constant. It is also observed that at a fixed λ , the deformability decreases as the concrete strength increases. Therefore, the use of HSC at a fixed degree of reinforcement would reduce the deformability of concrete beams.

4.2 Effects of concrete strength

To study the effects of concrete strength f_{co} on the deformability of concrete beams, the normalised rotation capacity θ_{pl} is plotted against the tension steel ratio ρ_t in Fig. 3(b) for $f_{co} = 40$,

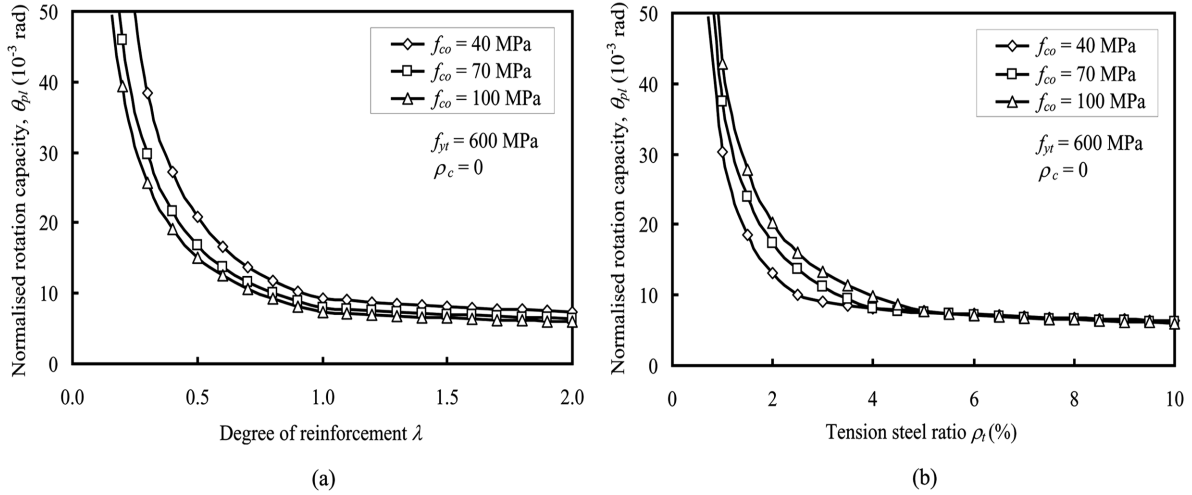


Fig. 3 Effects of concrete strength on flexural deformability of beams: (a) θ_{pl} against λ , (b) θ_{pl} against ρ_t

70 and 100 MPa. From Fig. 3(b), it is seen that the deformability decreases as the tension steel ratio increases at all concrete strengths until $\rho_t = \rho_{bo}$. However, unlike the variation with λ as shown in Fig. 3(a), the deformability increases as the concrete strength increases at a given ρ_t , albeit that HSC is more brittle *per se*. This is because as concrete strength increases, the balanced steel ratio ρ_{bo} also increases (see Eq. 3). Thus, at a given tension steel ratio, the degree of reinforcement decreases that leads to a larger deformability. Therefore, the use of HSC could improve the deformability at a given tension steel ratio. Meanwhile, higher strength concrete would offer a larger flexural strength at a given tension steel ratio. Therefore, the advantage of using HSC in lieu of NSC in concrete beams is that it can improve the flexural behaviour of beams in terms of both flexural strength and deformability simultaneously.

4.3 Effects of steel area and yield strength

To study the effects of yield strength of tension steel f_{yt} on the deformability of concrete beams, the normalised rotation capacity θ_{pl} obtained in the parametric study is plotted against λ in Fig. 4(a) and ρ_t in Fig. 4(b) for different values of $f_{yt} = 400, 600$ and 800 MPa for beam sections with $f_{co} = 70$ MPa. From Fig. 4(a), it is evident that the deformability of beam increases as the tension steel yield strength increases at the same degree of reinforcement until it reaches 1.0, after which the normalised rotation capacities converges. On the other hand, it is observed from Fig. 4(b) that the deformability decreases significantly at a fixed ρ_t as the tension steel yield strength increases until ρ_t reaches about 6%. This is because the balanced steel ratio ρ_{bo} decreases rapidly as f_{yt} increases (see Eq. 3). Therefore, at the same tension steel ratio, the degree of reinforcement λ is increased leading to a lower deformability. Nevertheless, for the same flexural strength requirement, the use of HSS as tension steel will allow a smaller steel area. Hence, the deformability of concrete beam may or may not be significantly affected.

Figs. 5(a) and 5(b) show the effects of compression steel yield strength $f_{yc} = 400, 600$ and 800 MPa on the deformability of concrete beams at various degrees of reinforcement λ and tension steel ratio ρ_t respectively for $f_{co} = 70$ MPa and $\rho_c = 1\%$. From both figures, it can be seen that the use of

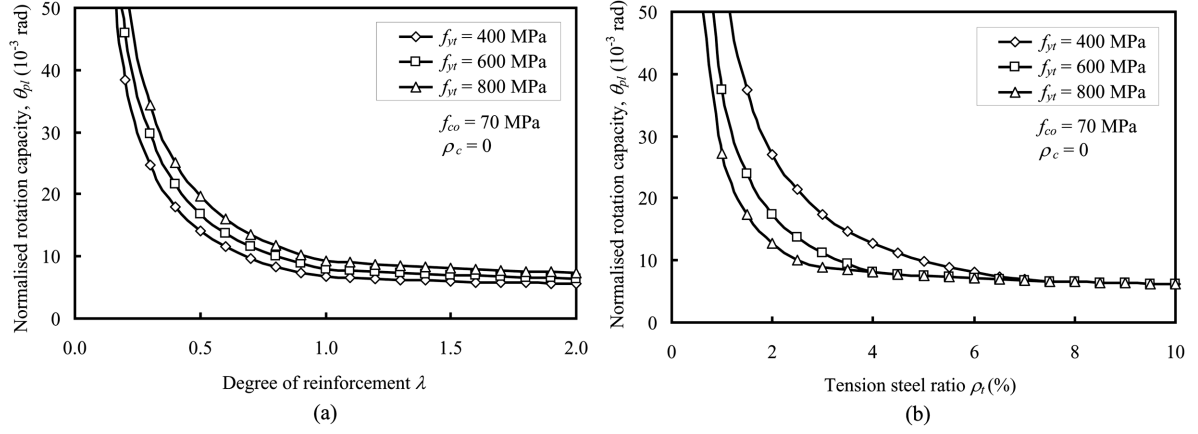


Fig. 4 Effects of tension steel yield strength on flexural deformability of beams: (a) θ_{pl} against λ , (b) θ_{pl} against ρ_t

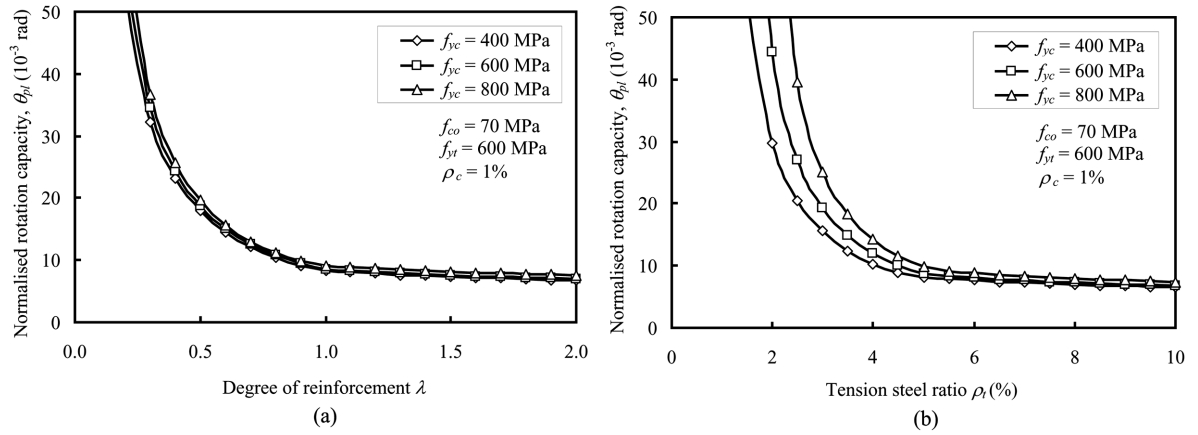


Fig. 5 Effects of compression steel yield strength on flexural deformability of beams: (a) θ_{pl} against λ , (b) θ_{pl} against ρ_t

HSS as compression steel would improve the deformability of beam slightly at a given λ , but it improves the deformability of beams significantly at a given ρ_t . This is because at constant tension and compression steel ratios, the increase in compression steel yield strength would reduce the value of λ (see Eq. 4) and hence increase the deformability.

4.4 Effects of confining pressure

To study the effect of the confining pressure f_r , the normalised rotation capacity θ_{pl} obtained in the parametric study is plotted against confining pressures f_r for different concrete strength $f_{co} = 40, 70$ and 100 MPa in Fig. 6(a), degree of reinforcement $\lambda = 0.5, 1.0$ and 1.5 in Fig. 6(b) and tension steel ratios $\rho_t = 2, 4$ and 6% in Fig. 6(c). It is evident from Fig. 6(a) that at a given λ , the normalised rotation capacity θ_{pl} increases as the confining pressure f_r increases for all concrete strength. It is also evident from Fig. 6(b) that at a fixed f_{co} , θ_{pl} increases as f_r increases for all λ . These are because of the gradual increase in material ductility and deformability of the confined

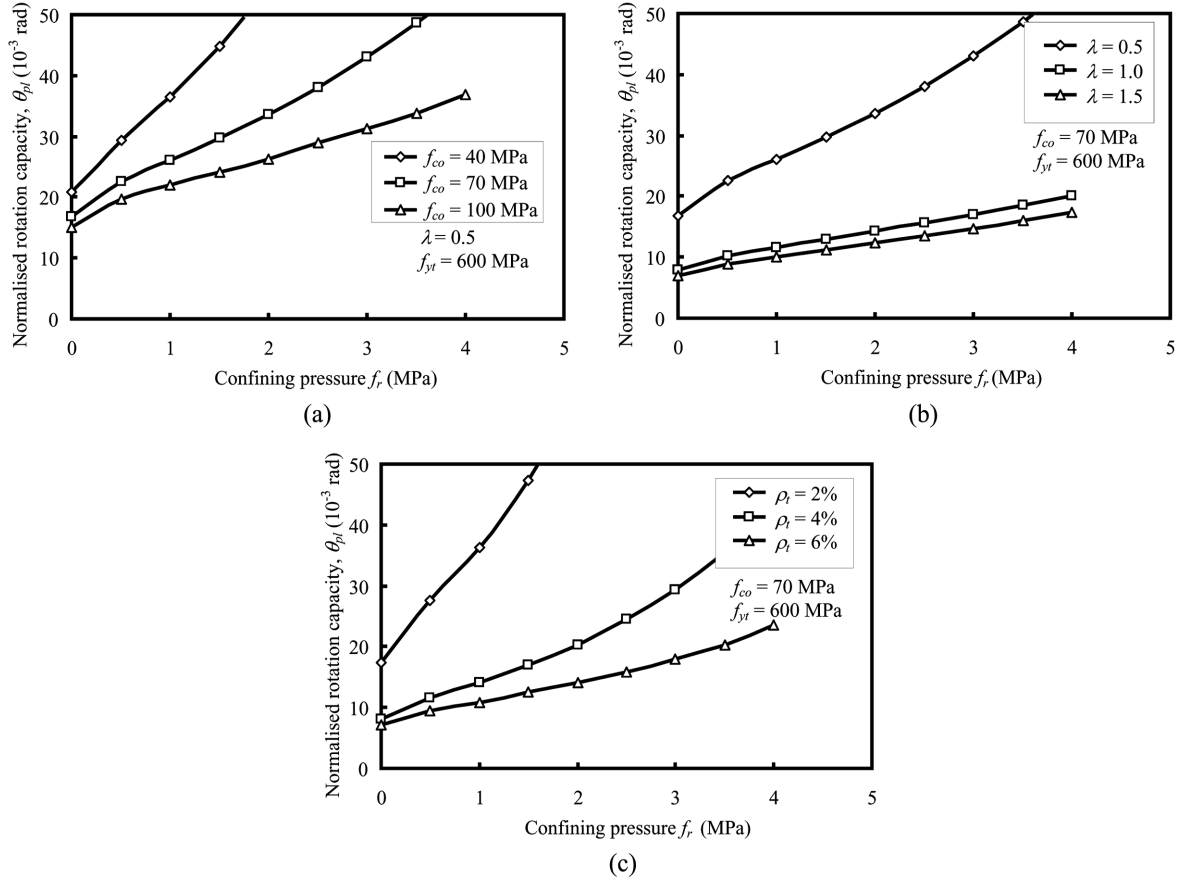


Fig. 6 Effects of confining pressure on flexural deformability of beams: (a) θ_{pl} against f_r for different f_{co} , (b) θ_{pl} against f_r for different λ , (c) θ_{pl} against f_r for different ρ_t

concrete as the confining pressure f_r increases at a given λ . In Fig. 6(c), it is seen that at a fixed f_{co} , θ_{pl} increases as the confining pressure f_r increases for all ρ_t . This is because apart from the enhanced material ductility and deformability of the confined concrete, the balanced steel ratio ρ_{bo} also increases with the confining pressure f_r (Kwan *et al.* 2004), which decreases the degree of reinforcement λ and further increases the normalised rotation capacity θ_{pl} .

Nevertheless, it is also evident from the above figures that the effectiveness of adding confinement to improve the deformability of concrete beams decreases as the degree of reinforcement λ and/or concrete strength f_{co} increases. For example, it is seen in Fig. 6(a) that the provision of $f_r = 1$ MPa could improve the deformability from 0.021 to 0.036 rad (an increase of 75%) for beam section with $f_{co} = 40$ MPa. However, the same provision of f_r could only improve the deformability from 0.017 to 0.026 rad (an increase of 54%) for beam section with $f_{co} = 70$ MPa and from 0.015 to 0.021 rad (an increase of 40%) for beam section with $f_{co} = 100$ MPa. Similar phenomenon of reduction in deformability improvement with the degree of reinforcement is also observed in Fig. 6(b). Therefore, the deformability improvement due to provision of confinement is dependent on the concrete strength and degree of reinforcement. The effectiveness of providing confining pressure to improve the deformability of beams may be studied in terms of the differential

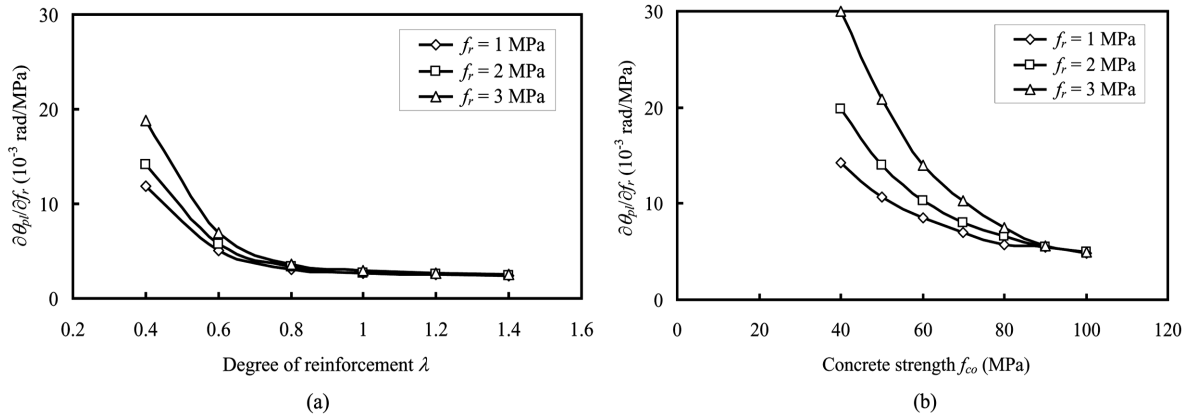


Fig. 7 Effects of λ and f_{co} on effectiveness of confinement: (a) $\partial\theta_{pl}/\partial f_r$ against λ , (b) $\partial\theta_{pl}/\partial f_r$ against f_{co}

coefficient of θ_{pl} with respect to f_r , denoted herein by $\partial\theta_{pl}/\partial f_r$. To study how the concrete strength and degree of reinforcement affect the effectiveness of confinement on deformability improvement, the differential coefficient $\partial\theta_{pl}/\partial f_r$ is plotted against λ and f_{co} in Figs. 7(a) and 7(b) respectively.

From Fig. 7(a), it can be seen that the differential coefficient $\partial\theta_{pl}/\partial f_r$ decreases as the degree of reinforcement λ increases until it reaches a steady value at $\lambda \geq 0.8$. This indicates that the increase in deformability of concrete beam per unit increase in confining pressure is always smaller at a higher degree of reinforcement. Therefore, the addition of confinement to improve deformability is generally less effective in heavily-reinforced and over-reinforced beam sections. From Fig. 7(b), it can be seen that the differential coefficient $\partial\theta_{pl}/\partial f_r$ decreases dramatically as the concrete strength f_{co} increases until it reaches a steady value at $f_{co} \geq 90$ MPa. This indicates that the increase in deformability of concrete beam per unit increase in confining pressure is always smaller at a higher concrete strength and therefore the addition of confinement to improve deformability is generally more difficult in HSC beam sections. In short, it is clear that maintaining the deformability of HSC beams is somewhat difficult and may require a substantial amount of confinement, if no upper limit is set on the degree of reinforcement or concrete strength.

4.5 Effects of beam dimensions

Since only a particular size of beam section is selected in the present parametric study for deformability analysis, it is essential to verify that the normalised rotation capacity of concrete beam is relatively insensitive to its cross-section dimensions. The effects were studied by comparing the normalised rotation capacity of beams obtained from three different cross-section dimensions (breadth \times height): 200×400 mm², 300×600 mm² and 500×1000 mm². The obtained normalised rotation capacities for these sections are shown in Fig. 8(a) for various concrete strengths and Fig. 8(b) for various degrees of reinforcement. It can be seen from these figures that the variation of normalised rotation capacity at various concrete strength and degrees of reinforcement is very small. Therefore, it can be said that the deformability of concrete beams is relatively insensitive to the cross-section dimensions compared with other factors such as concrete strength, degree of reinforcement and confining pressure.

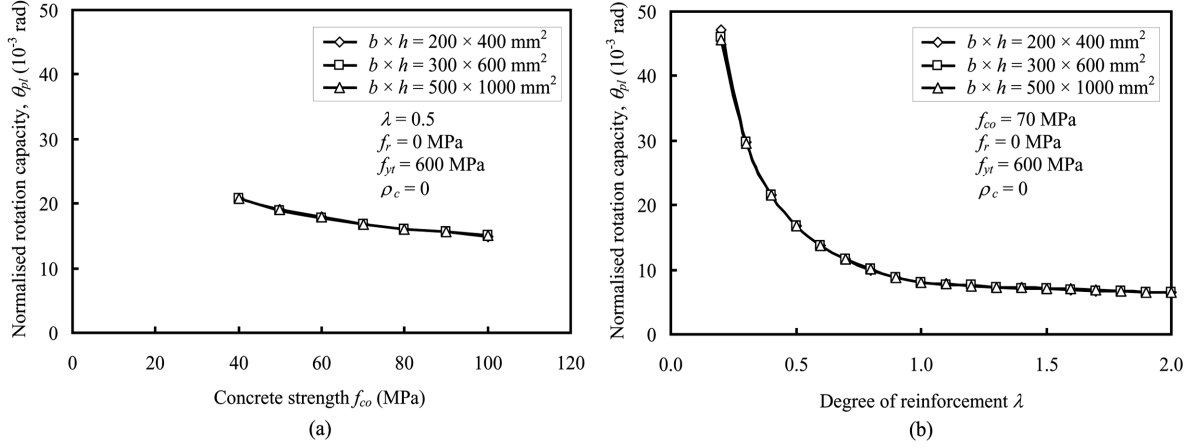


Fig. 8 Effects of beam dimensions on flexural deformability of beams: (a) θ_{pl} against f_{co} (b) θ_{pl} against λ

5. Formula for direct evaluation of flexural deformability

5.1 Factors affecting the deformability

The above parametric study revealed that the major factors affecting the flexural deformability of concrete beams are the concrete strength, degree of reinforcement and confining pressure. Hence, when evaluating the flexural deformability of concrete beams, all these factors need to be considered. From Fig. 3(a), it is apparent that the flexural deformability of over-reinforced concrete beams ($\lambda > 1.0$) remains relatively constant and is insensitive to the degree of reinforcement. Therefore the deformability evaluation of under- and over-reinforced beams should be dealt with separately.

5.2 Formulas for deformability evaluation

To enable a rapid evaluation of deformability of concrete beams without conducting lengthy nonlinear moment-curvature analysis, the evaluated normalised rotation capacity θ_{pl} obtained from the parametric study have been correlated to the studied parameters using regression analysis. For under-reinforced and balanced beam sections ($\lambda \leq 1.0$), the following formula is developed based on Kwan *et al.* (2004)

$$\theta_{pl} = 0.03 m (f_{co})^{-0.3} (\lambda)^{-1.0n} \left(1 + 110 (f_{co})^{-1.1} \left(\frac{f_{yc} \rho_c}{f_{yt} \rho_t} \right)^3 \right) \left(\frac{f_{yt}}{460} \right)^{0.3} \quad (5a)$$

$$m = 1 + 4 f_{co}^{0.4} (f_r / f_{co}) \quad (5b)$$

$$n = 1 + 3 f_{co}^{0.2} (f_r / f_{co}) \quad (5c)$$

where f_{co} , f_{yc} , f_{yt} and f_r are in MPa, $\lambda \leq 1.0$ and $400 \leq f_{yc}$ and $f_{yt} \leq 800 \text{ MPa}$. For over-reinforced beam sections ($\lambda > 1.0$), the following formula is obtained by replacing $\lambda = 1.0$ in Eq. (5a) since the effect of λ on deformability is now insignificant:

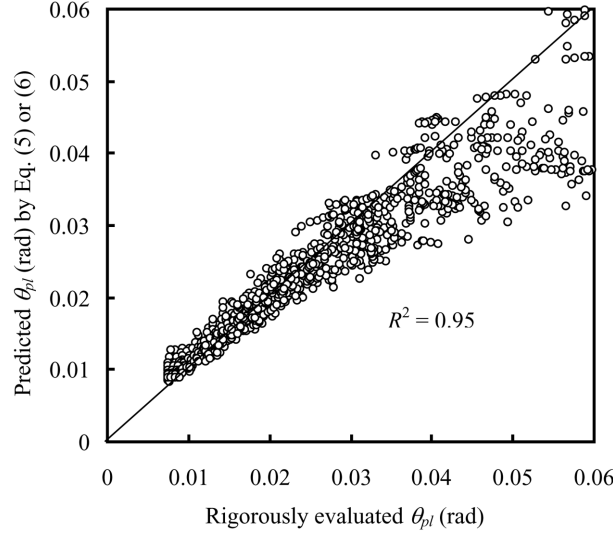


Fig. 9 Predicted flexural deformability plotted against vigorously evaluated values

$$\theta_{pl} = 0.03 m (f_{co})^{-0.3} \left(1 + 110 (f_{co})^{-1.1} \left(\frac{f_{yc} \rho_c}{f_{yt} \rho_t} \right)^3 \right) \left(\frac{f_{yt}}{460} \right)^{0.3} \quad (6a)$$

Furthermore, since over-reinforced beams usually contain tension steel much more than the compression steel, Eq. (6a) can be further simplified to Eq. (6b) by considering $\rho_c/\rho_t \approx 0$ in Eq. (6a)

$$\theta_{pl} = 0.03 m (f_{co})^{-0.3} \left(\frac{f_{yt}}{460} \right)^{0.3} = 0.03 m \left(\frac{f_{yt}/460}{f_{co}} \right)^{0.3} \quad (6b)$$

The predicted normalised rotation capacity θ_{pl} obtained from Eqs. (5) and (6) are compared with the corresponding rigorously evaluated θ_{pl} by nonlinear moment-curvature analysis in Fig. 9. Statistical analysis shows that 80% of the evaluated θ_{pl} are within $\pm 10\%$ error and 90% of the evaluated θ_{pl} are within $\pm 15\%$ error. A fairly high coefficient of correlation $R^2 = 0.95$ is obtained. Hence, within the range of parameters covered in the present study, Eqs. (5) and (6) should be sufficiently accurate for predicting the deformability of concrete beams without performing the cumbersome nonlinear moment-curvature analysis. The practical application of the proposed formulas on concrete beam design is presented elsewhere (Ho and Zhou 2010).

5.3 Comparison with experimental results of static beam tests

To verify the validity of the above formulas, the flexural deformability predicted by Eq. (5) or Eq. (6) has been compared with the rotation capacities of concrete beams obtained experimentally for NSC beams (Nawy *et al.* 1968, Pecce and Fabbrocino 1999, Debernardi and Taliano 2002, Haskett *et al.* 2009) and HSC beams (Pecce and Fabbrocino 1999, Ko *et al.* 2001, Lopes and Bernardo 2003) by other researchers during static beam tests as well as those proposed by Eurocode 2 (ECS 2004). The comparisons of NSC and HSC beams are summarised in Tables 4 and 5 respectively. For comparison purpose, the value of f_{co} is taken as the value of $0.85 \eta f_c'$, where η is the ratio of the

Table 5 Comparison with experimental results on rotation capacities of HSC beams

Code	f'_c (MPa)	f_r (Mpa)	f_{yt} (Mpa)	ρ_t (%)	ρ_c (%)	θ_{pl} by Eq. (5) (rad) [1]	θ_{pl} by others (rad) [2]	θ_{pl} by EC2 (rad) [3]	[1] [2]	[3] [2]
Pecce and Fabbocino (1999)										
AH	93.8	0.98	471	2.60	0.05	0.0271	0.0220	0.0170	1.23	0.77
CH	95.4	1.11	534	2.20	0.04	0.0300	0.0380	0.0170	0.79	0.45
Ko <i>et al.</i> (2001)										
6-65-1	66.6	2.26	415	3.59	0.79	0.0547	0.0472	0.0150	1.16	0.32
6-75-1	66.6	2.33	427	4.27	0.77	0.0399	0.0412	0.0100	0.97	0.24
8-50-1	82.1	2.42	443	3.35	0.80	0.0580	0.0482	0.0160	1.20	0.33
8-65-1	82.1	2.33	427	4.27	0.77	0.0398	0.0450	0.0100	0.88	0.22
8-75-1	82.1	2.15	394	4.97	0.79	0.0338	0.0484	0.0080	0.70	0.17
7-62 ⁰⁰ -1	70.8	1.91	408	3.16	0.00	0.0403	0.0530	0.0135	0.76	0.25
7-62 ¹⁵ -1	70.8	1.91	408	3.16	0.79	0.0587	0.0510	0.0160	1.15	0.31
Lopes and Bernardo (2003)										
A(64.9-2.04)	64.9	0.59	555	2.04	0.20	0.0248	0.0200	0.0210	1.24	1.05
A(63.2-2.86)	63.2	0.62	575	2.86	0.20	0.0161	0.0180	0.0110	0.89	0.61
A(65.1-2.86)	65.1	0.62	575	2.86	0.20	0.0161	0.0150	0.0110	1.07	0.73
B(82.9-2.11)	82.9	0.59	555	2.11	0.20	0.0243	0.0210	0.0180	1.16	0.86
B(83.9-2.16)	83.9	0.59	555	2.16	0.20	0.0237	0.0200	0.0180	1.19	0.90
B(83.6-2.69)	83.6	0.62	575	2.69	0.20	0.0178	0.0210	0.0150	0.85	0.71
B(83.4-2.70)	83.4	0.62	575	2.70	0.20	0.0177	0.0200	0.0150	0.89	0.75
Average									1.01	0.54
Standard deviation									0.18	0.28

average concrete stress of the equivalent rectangular stress block to the cylinder strength f'_c as stipulated in Eurocode 2. The confining pressure provided by the confinement is evaluated using the confinement effectiveness factor proposed by Mander *et al.* (1988). The length of plastic hinge from the point of maximum moment in the beam is taken as the lower bound value of $0.4d$ obtained by Mendis (2001), where d is the effective depth.

From Tables 4 and 5, it is evident that:

- (1) The rotation capacities of concrete beams evaluated using Eq. (5) or Eq. (6) agree reasonably closely with the measured rotation capacities for both NSC and HSC beams. The differences between the rotation capacities obtained from Eq. (5) or Eq. (6) and the measured rotation capacities are mostly within 30%. The average ratio (and standard deviation) of the proposed to the measured rotation capacities is 1.01 (0.24) for NSC and 1.01 (0.18) for HSC beams.
- (2) The rotation capacities of concrete beams calculated in accordance with Eurocode 2 are actually too conservative. The maximum difference between the rotation capacities obtained

from Eurocode 2 and the measured rotation capacities can be up to 80% for both NSC and HSC beams. The average ratio (and standard deviation) of the theoretical to measured rotation capacities is 0.72 (0.47) for NSC beams but reduces to 0.54 (0.28) for HSC beams. This indicates that the prediction of rotation capacities by Eurocode 2 is more conservative for HSC beams than NSC beams.

- (3) Therefore, Eqs. (5) and (6) are more accurate in predicting the rotation capacities of both NSC and HSC beams than Eurocode 2 within the range of concrete strength, steel yield strength and confining pressure covered in this study.

6. Conclusions

The flexural deformability of NSC and HSC beams expressed in terms of normalised rotation capacity with NSS and/or HSS has been investigated by a comprehensive parametric study based on nonlinear moment-curvature analysis taking into account the stress-path dependence of reinforcement. From the study, it was evident that the most critical factors that affect the deformability of concrete beams are the degree of reinforcement λ , concrete strength and confining pressure. In general, for under-reinforced and balanced beam sections ($\lambda \leq 1.0$), the deformability decreases as λ increases, while for over-reinforced beam sections ($\lambda > 1.0$), the deformability remains relatively constant with λ . On the other hand, the effects of concrete strength on deformability of concrete beams are dependent on λ and tension steel ratio ρ_t . At a fixed λ , the deformability decreases as the concrete strength increases; whereas at a fixed tension steel ratio, the deformability increases as the concrete strength increases albeit that HSC is more brittle *per se*. Lastly, the deformability of concrete beams always increases as the confining pressure increases. Nonetheless, the effectiveness of adding confinement in deformability improvement, which was studied in this paper by the differential coefficient $\partial\theta_{pl}/\partial f_r$, decreases as the degree of reinforcement or concrete strength increases.

The effects of using HSS on deformability of concrete beams was studied by the factor λ . With the adoption of HSS as tension steel, the deformability of beam decreases at a fixed tension steel ratio. Nevertheless, for the same flexural strength requirement, the use of HSS as tension steel will allow a smaller steel area. Hence, the deformability of concrete beam may or may not be significantly affected. On the contrary, the adoption of HSS as compression steel would always increase the deformability of concrete beams.

Two empirical formulas were developed for rapid evaluation of deformability of NSC and HSC beams without performing the nonlinear moment-curvature analysis. These formulas have been compared with the measured rotation capacities of NSC and HSC beams obtained experimentally by other researchers, in which reasonably good agreement was obtained. It has also been shown that the formulas can predict rotation capacities of NSC and HSC beams more accurately than Eurocode 2, which prediction is too conservative.

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Notations

A_{sb}	Balanced steel area
A_{sc}	Area of compression reinforcement
A_{st}	Area of tension reinforcement
b	Breadth of beam section
d	Effective depth of beam section
d'	Distance from extreme compressive fibre to centroid of compression steel
d_n	Depth to neutral axis
E_s	Elastic modulus of steel reinforcement
f_c'	Concrete compressive cylinder strength
f_{co}	Peak stress on stress-strain curve of unconfined concrete
f_y	Yield strength of steel reinforcement
f_{yc}	Yield strength of compression reinforcement
f_{yt}	Yield strength of tension reinforcement
f_r	Confining pressure
h	Total depth of the beam section
l_p	Plastic hinge length
M_p	Peak moment
$\partial\theta_{pl}/\partial f_r$	Rate of change of normalised rotation capacity with respect to confining pressure
ε_{ps}	Residual plastic strain in steel reinforcement
ε_s	Strain in steel reinforcement
ε_y	Yield strain of steel reinforcement
η	Ratio of average concrete stress to cylinder strength
θ_{pl}	Normalised rotation capacity of beam
λ	Degree of reinforcement (Eq. 4)
ϕ_u	Ultimate curvature
ρ_b	Balanced steel ratio ($= A_{sb}/bd$)
ρ_{bo}	Balanced steel ratio for beam section with no compression reinforcement
ρ_c	Compression reinforcement ratio ($= A_{sc}/bd$)
ρ_t	Tension reinforcement ratio ($= A_{st}/bd$)
σ_s	Stress in steel reinforcement